

COLUMN-GUIDED BAND SAWS – SEMIAUTOMATIC Series TEBA

HIGHLIGHTS

- Version A-NC for 90° cuttings
- 2-column system with closed frame construction
- Frame construction
- Cast saw frame with hard metal guides and lateral guide rollers



TECHNICAL DATA AT A GLANCE

Machine type	mm	m/min.	90°
TEBA 460 A-NC	6.100 x 53 x 1,3	15 - 150	460
TEBA 520 A-NC	5.770 x 41 x 1,3	15 - 90	520/500×500/ 700×480
TEBA 560 A-NC	7.320 x 54 x 1,6	15 - 150	560/560×560

Further information on the machine series and numerous accessories can be found on our website:

www.wagner-maschinen.de/en/trennjaeger-saws/band-saws



COLUMN-GUIDED BAND SAWS-SEMIAUTOMATIC TEBA 460-560 A-NC



ALL HIGHLIGHTS AT A GLANCE

- Version A-NC for 90° cuttings
- 2-column system with closed frame construction
- Cast saw frame with hard metal guides and lateral guide rollers
- Cutting height limitation
- Automatic cutting pressure monitoring
- Saw band breakage monitoring
- Infinitely variable feed
- Infinitely variable cutting speed

- Material gripper swimming to the material balance with covered recirculating ball screw
- Multiple reversing material feed 500 mm with swit ching to pusher feed for short parts
- Material end detection with automatic stop
- B&R control unit with large colour display with 999 programmes, can be coupled as desired
- Application as panel saw

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TEBA 460 A-NC

TECHNICAL DATA

- Saw band 6,100 x 53 x 1.3 mm
- Drive power 5.5 kW
- Material feed 500 mm, reversing
- Saw blade speed: 15-150 m/min
- Hydraulic system 2.2 kW

- Hydraulic tank 60 I
- Coolant tank 130 I
- Machine working height 870 mm
- Chip conveyor working height 420 mm

STANDARD EQUIPMENT

- Control unit with 10" colour touch panel
- Programme memory for 150 pieces of material data
- Hydraulic saw band tensioning

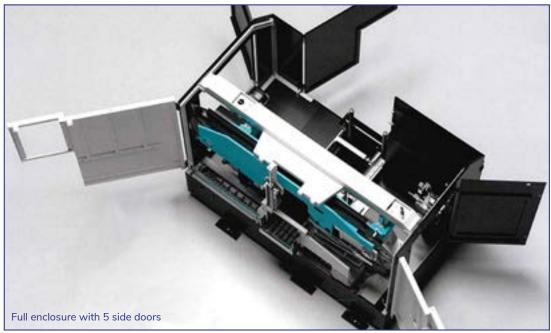
- Saw feed with recirculating ball screw and servo drive
- Screw conveyor

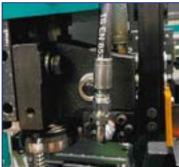
SPECIAL EQUIPMENT

- Saw band tolerance monitoring
- Minimum greasing system
- Machine light
- Machine work light

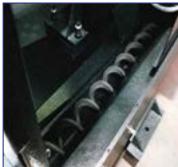
- Chip conveyor with ejection height 930 mm
- Hydraulic bundle tensioning system
- Trennjaeger Service Connect module

DETAIL PICTURES





Hard metal band guides with hydraulic band guide



Screw conveyor



Saw band process control

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TFBA 520 A-NC

TECHNICAL DATA

- Saw band 5,770 x 41 x 1.3 mm
- Power 4.0 kW (optional 5.5 kW)
- Cutting speed 15-90 m/min
- Working height 920 mm
- Hydraulic tank 25 I
- Coolant tank 40 I
- Dimensions 3,880 x 2,770 x 3,630 mm
- Weight 3,100 kg

STANDARD EQUIPMENT

- Motorised saw brush
- Automatic cutting pressure control
- Auger chip conveyor
- Chip spraying gun
- LED lighting
- Operating tools and operational instructions
- CF standard

SPECIAL EQUIPMENT

- Power package with 5.5 kW
- Band tensioning with pressure gauge
- Rotating beacon with 3 colours M3
- Cutting line light
- 5 I coolant concentrate
- Minimum greasing system with 1.6-m hose
- 5 I disposable container for micro-spray



TEBA 560 A-NC

TECHNICAL DATA

- Saw band 7,320 x 54 x 1.6 mm
- Drive power 7.5 kW
- Material feed 500 mm, reversing
- Saw blade speed 15-150 m/min
- Hydraulic system 3.0 kW

Hydraulic tank 80 I Grade ald a deal 160 I

- Coolant tank 160 I
- Working height 870 mm
- Chip conveyor working height 420 mm

STANDARD EQUIPMENT

- Control unit with 10" colour touch panel
- Programme memory for 150 pieces of material data
- Saw feed with recirculating ball screw and servo drive
- Hydraulic saw band tensioning
- Screw conveyor

SPECIAL EQUIPMENT

- Saw band tolerance monitoring
- Minimum greasing system
- Machine light
- Machine work light
- Chip conveyor with ejection height 930 mm
- Hydraulic bundle tensioning system
- Trennjaeger Service Connect module
- Hard metal saw band Profidur
- Hard metal saw band Taurus

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